



How to Pass or Fail a Moderation Vote

This guide demonstrates how to pass or fail a community vote in the moderation section of the Answers feature.

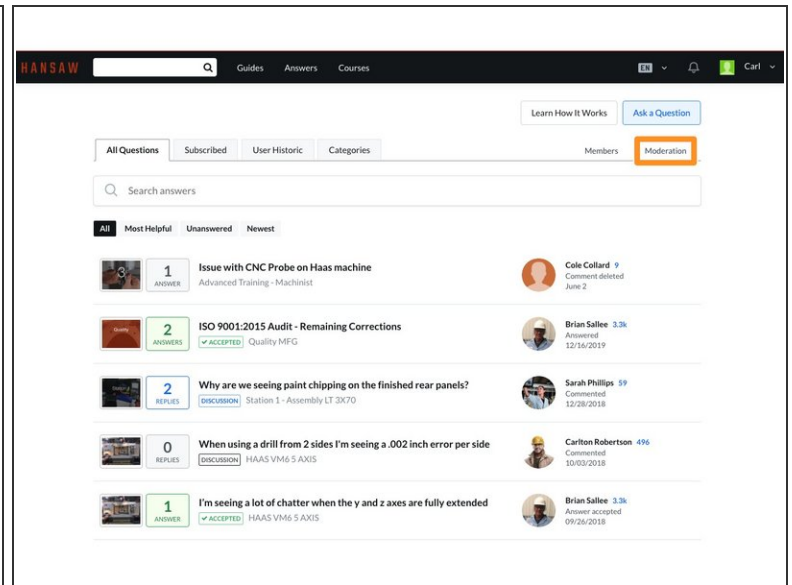
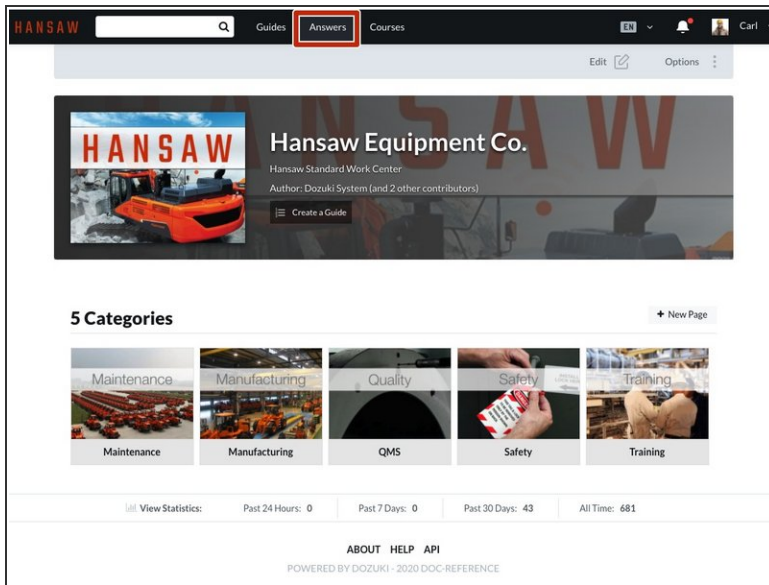
Written By: Dozuki System



INTRODUCTION

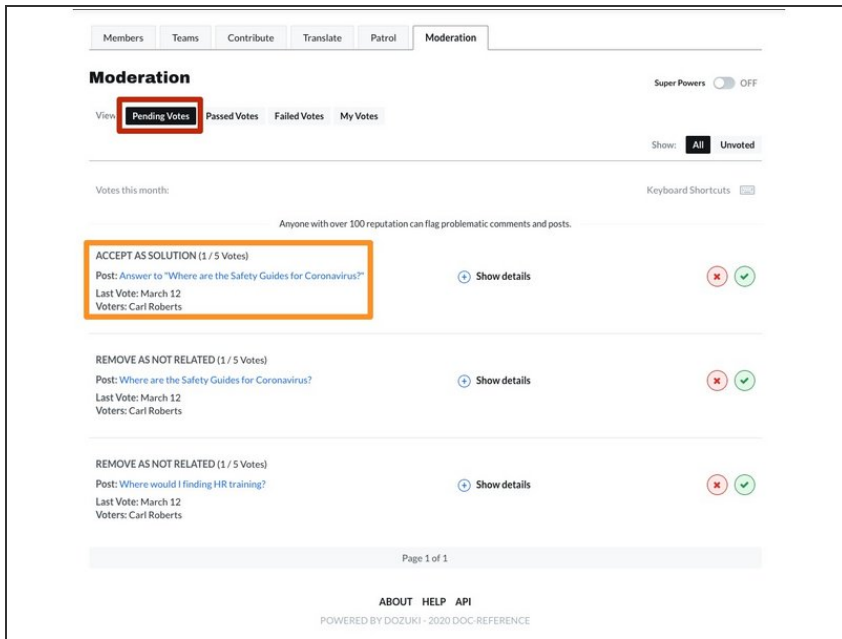
This guide demonstrates how to pass or fail a community vote in the moderation section of the Answers feature.

Step 1 — Open Answers Moderation Page



- To access the **Moderation** page, click on the **Answers** button in the center of the site header.
- Once the Answers page opens, select **Moderation** from the page to view questions or answers that need attention.

Step 2 — Pending Votes



- The **Moderation** page defaults to the **Pending Votes** view filter. This view shows all of the pending votes for questions, answers, or comments.
- Each pending vote shows:
 - The post for the vote
 - How many people have voted on the post
 - When the last vote was made
 - Who voted on the post
- ① Review the [How to Moderate Answers](#) guide to learn about the different types of votes.

Step 3 — Check the Post

Votes this month:Keyboard Shortcuts

Anyone with over 100 reputation can flag problematic comments and posts.

REMOVE AS NOT RELATED

Post: Can we export PDF on category level?

Last Vote: 03/05/2019

Voters: Brian Sallee (Admin Decided)

Show details

REMOVE AS NOT RELATED

Post: Can we put tools and parts on a category level?

Last Vote: 03/05/2019

Voters: Brian Sallee (Admin Decided)

Show details

SWITCH TO UPDATE TO QUESTION

Post: Answer to "When using a drill from 2 sides I'm seeing a..."

Last Vote: 09/26/2018

Voters: Brian Sallee (Admin Decided)

Show details

SWITCH TO UPDATE TO QUESTION

Post: Answer to "When using a drill from 2 sides I'm seeing a..."

Last Vote: 09/26/2018

Voters: Brian Sallee (Admin Decided)

Hide details

Question

Brian Sallee

@brian

Rep: 3.3k

On a UMC-750, when using a drill from two sides of a part you can get up to 0.002 inch (0.051 mm) error per side. This can add up to a total of 0.004 inch (0.102 mm) mismatch between the two drilled holes. Has anyone found a quick fix for this?

@carl @kim have you guys seen this issue?

Update (08/16/2018)

Hey Brian, this is a common issue with the VM6 5 axis machine. At our Orangeville plant we have instructed our machinist to use a probe to get separate offsets for the B90 C0 and B90 C180 side. This can reduce this mismatch error.

If any other plants have suggestions please join the discussion.

cc machinist trainers: @max @rog @kiley @hilde

Answer

Carlton Robertson

@carlton

Rep: 496

POSTED: 08/16/2018

Hey Brian, this is a common issue with the VM6 5 axis machine. At our Orangeville plant we have instructed our machinist to use a probe to get separate offsets for the B90 C0 and B90 C180 side. This can reduce this mismatch error.

If any other plants have suggestions please join the discussion.

cc machinist trainers: @max @rog @kiley @hilde

- Click on the **Show Details** button to view more details about the post.
 - ① Before deciding whether you want to pass or fail the vote, **Show Details** allows you to review the questionable post in its full context without going to a separate page.

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Step 4 — Check the Voters

SWITCH TO UPDATE TO QUESTION

Post: Answer to "When using a drill from 2 sides I'm seeing a..."

1 user Voted: 02/26/2018

Voters: Brian Sallee (Admin Decided)

Question

When using a drill from 2 sides I'm seeing a .002 inch error per side

POSTED: 08/16/2018

Brian Sallee @brian Rep: 3.3k

On a UMC-750, when using a drill from two sides of a part you can get up to 0.002 inch (0.051 mm) error per side. This can add up to a total of 0.004 inch (0.102 mm) mismatch between the two drilled holes. Has anyone found a quick fix for this?

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Station 1: Operator 1 - Assembly LT 3X70 - Kiley

HAN-ALL-QLTY-4-001 Risk Assessment Analysis Form

HAN-ALL-QLTY-4-005 Engineering Change Notice

HAN-ALL-QLTY-4-006 Internal QMS Audit Form

HAN-ALL-QLTY-3-001 Control of Documents and Records

HAN-ALL-QLTY-3-002 Corrective & Preventive Action

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Station 1: Operator 2 - Assembly LT 3X70

Brian Sallee

@brian

3,363 Reputation

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- Clicking on any of the profile links next to **Voters** takes you to the profile of someone who voted for the action.
- ① This can be useful for evaluating how much weight their vote holds.
- A vote from someone with a lot of reputation may hold more weight than someone with only minimal reputation.
- ① See the [Reputation](#) guide for details.

Step 5 — Target Post



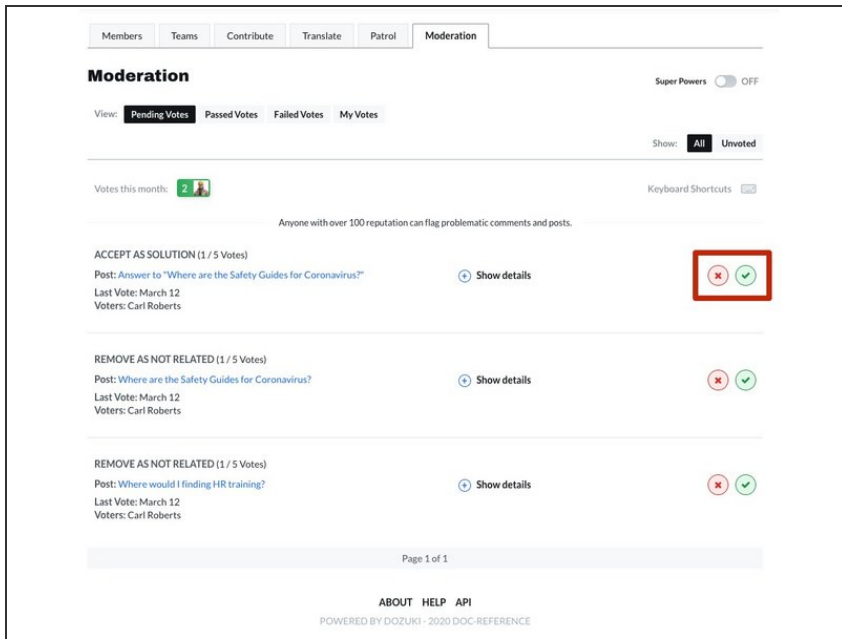
- If the vote is to change something within a post or move the post to a new location, the **Target Post** option will appear.
- ① This allows you to view the entire proposed new post location.

Step 6 — Show Target Context



- A vote to change something on a post or to move a post produces an option to show the target context.
- ① This option shows you the context of the new target destination.

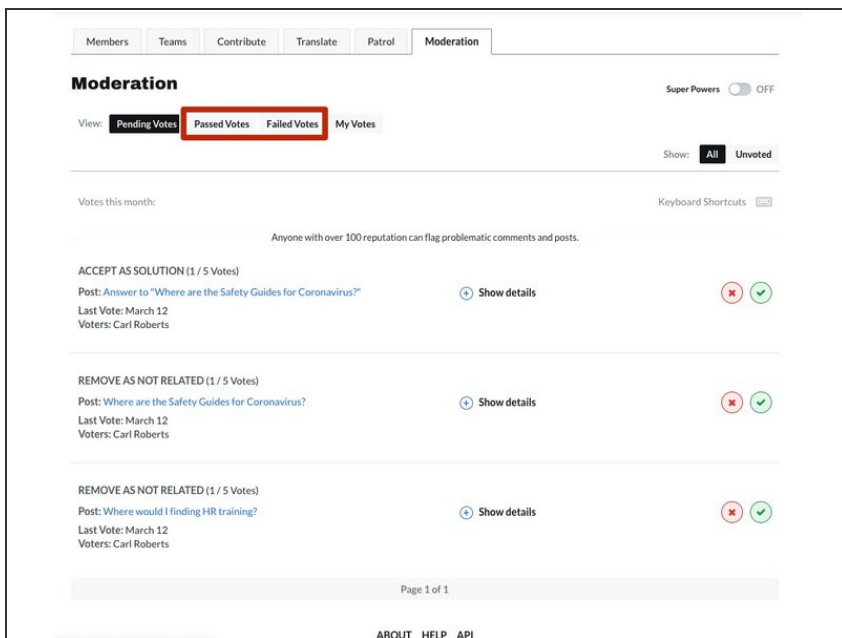
Step 7 — Decide Pass/Fail



- To pass or fail a vote directly from the Moderator Votes page, click on the **X —Fail link** or **Check Mark —Pass link**.

⚠ Before giving a passing or failing vote, be sure that you want to approve or deny a flag because it may [cost someone reputation](#).

Step 8 — Recent Passed/Failed Votes



- The two sections next to Pending Votes display **Passed Votes** or **Failed Votes**, respectively.
- They detail the action taken, when the action occurred, who voted for it, the post title, and whether or not it was forced by an admin.
- ① Since they have already passed or failed, you cannot edit anything under these sections.